Amend Table 6, which appears on page 13 of the substitute specification and page 17 of the as-filed specification, as follows:

TABLE 6

END SIZE Bead OD:ID	OVERALL DIA mm	PANEL DIA d_1 mm	RATIO OVERALL DIA: PANEL DIA	CHUCK WALL ANGLE C°	CHUCK WALL LENGTH L mm	RE-ENFORCING RAD r_3 mm	INNER WALL HEIGHT h_3 mm	OUTER WALL HEIGHT h_4 mm	PREDICTED CUT EDGE Ø (*DENOTES ACTUAL)	ACTUAL THICKNESS TO CONTAIN PSI
206-204	64.39 (2.535")	49.49 (1.9485")	1.3010	33.07°	4.22 (0.166")	0.52 (0.0204")	2.34 (0.092")	1.78 (0.070")	75.230 (2.9618")	0.255
206-202	64.39 (2.535")	47.33 (1.8634")	1.3604	42.69°	4.95 (0.195")	0.52 (0.0204")	2.34 (0.092")	1.78 (0.070")	74.272 (2.9241")*	0.255
206-200	64.39 (2.535")	45.07 (1.7744")	1.4287	50.053°	5.82 (0.229")	0.52 (0.0204")	2.34 (0.092")	1.78 (0.070")	73.713 (2.9021")	0.255
204-202	62.18 (2.448")	47.33 (1.8634")	1.3137	29.78°	3.96 (0.156")	0.52 (0.0204")	2.34 (0.092")	1.78 (0.070")	73.767 (2.9042")	0.24
204-200	62.18 (2.448")	45.07 (1.7744")	1.3796	40.786°	4.70 (0.185")	0.52 (0.0204")	2.34 (0.092")	1.78 (0.070")	72.911 (2.8705")	0.24
202-200	71.98 (2.834")	45.07 (1.7744")	1.597	30.266°	4.09 (0.161")	0.52 (0.0204")	2.34 (0.092")	1.78 (0.070")	71.984 (2.834")	0.225
206 std	64.69 (2.547")	51.92 (2.044")	1.2461	15.488°	4.39 (0.173")	0.56 (0.022")	2.03 (0.080")	-	76.454 (3.010")*	0.28
KRASKA ESTIMATE	64.39 (eg 2.535")	-	-	15°	2.54 (0.100")	0.81 (0.032")	1.65 (0.065")	2.29 (0.090")	78.080 (3.074")	0.292 (0.0115")
All experiments modelled on a notional aluminium alloy of yield strength 310 mpa 0.25 mm thick. The standard was also 310 mpa BUT 0.275 mm thick.										